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268 Flux-Cored Wire

Kester 268 Flux-Cored Wire is a zero-halogen wire optimized for robotic soldering applications. With its unique chemistry system, 268 provides consistent workability performance for both robotic and manual soldering in the electronics industry, with performance equivalent to conventional halogen/ halide-based systems. 268 provides a clean release which prevents occurrences of bridges and protrusions, even in narrow-pitch automated drag soldering. The use of 268 results in a clear post-soldering residue without the need for cleaning. 268 is classified as Type ROL6 flux under J-STD-004B specifications. 268 is zero-halogen and halide-free with no intentional addition of bromine and chlorine, conforming to the strictest requirements of IEC 61249-2-21, JPCA-ES-01 and IPC-410B specifications.

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Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
Sn96.5Ag3.0Cu0.5	268	0.010	0.25	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .010 113 G Robo SPL	9370699510	No-Clean
Sn96.5Ag3.0Cu0.5	268	0.015	0.4	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .015 500 G Robo SPL	9670699515	No-Clean
Sn96.5Ag3.0Cu0.5	268	0.020	0.5	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .020 500 G Robo SPL	9670699520	No-Clean
Sn96.5Ag3.0Cu0.5	268	0.025	0.6	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .025 500 G Robo SPL	9670699525	No-Clean
Sn96.5Ag3.0Cu0.5	268	0.031	0.8	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .031 500 G Robo SPL	9670699531	No-Clean
Sn96.5Ag3.0Cu0.5	268	0.040	1.0	66	3.3%	Lead-Free	Zero-Halogen	Sn96.5Ag3.0Cu0.5 3.3%/268 .040 500 G Robo SPL	9670699540	No-Clean
K100LD	268	0.015	0.4	66	3.3%	Lead-Free	Zero-Halogen	K100LD 3.3%/268 .015 500 G Robo SPL	9695749515	No-Clean
K100LD	268	0.020	0.5	66	3.3%	Lead-Free	Zero-Halogen	K100LD 3.3%/268 .020 500 G Robo SPL	9695749520	No-Clean
K100LD	268	0.025	0.6	66	3.3%	Lead-Free	Zero-Halogen	K100LD 3.3%/268 .025 500 G Robo SPL	9695749525	No-Clean

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
K100LD	268	0.031	0.8	66	3.3%	Lead-Free	Zero-Halogen	K100LD 3.3%/268 .031 500 G Robo SPL	9695749531	No-Clean
K100LD	268	0.040	1.0	66	3.3%	Lead-Free	Zero-Halogen	K100LD 3.3%/268 .040 500 G Robo SPL	9695749540	No-Clean
Sn63Pb37	268	0.015	0.4	66	3.3%	Leaded	Zero-Halogen	Sn63Pb37 3.3%/268 .015 500 G Robo SPL	9663379515	No-Clean
Sn63Pb37	268	0.031	0.8	66	3.3%	Leaded	Zero-Halogen	Sn63Pb37 3.3%/268 .031 500 G Robo SPL	9663379531	No-Clean



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