

245 FLUX-CORED WIRE



NC

LF

Kester 245 was developed to complement low residue liquid fluxes now being used by the electronics industry. The chemistry is based on some of the same principles that have been safely used for years in mildly activated rosin fluxes. The use of 245 results in visually acceptable assemblies without cleaning, yet soldering quality and efficiency is comparable to that obtained with mildly activated rosin flux. 245 was formerly classified as Type LR per MIL-F-14256. 245 is Bellcore GR-78 compliant.

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RoHS_SAC 305

PRODUCT OFFERINGS

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Alloy ⓘ		Flux ⓘ		Diameter ⓘ		Core ⓘ		Lead Free ⓘ		Halogen Free ⓘ	
ALL	▼	ALL	▼	ALL	▼	ALL	▼	ALL	▼	Description ⓘ	Part #
SAC305		245		0.031		50		Yes		SN96.5AG03CU.5 #50/245 .031 1 LB SPL	2470688800
SAC305		245		0.04		58		Yes		SN96.5AG03CU.5 #58/245 .040 1 LB SPL	2470688846
SAC305		245		0.25mm		58		Yes	No	245 965A3C05 58 025M010 005 W	90-7068-8850
SAC305		245		0.25mm		58		Yes	No	245 965A3C05 58 025M010 005	90-7068-8850
SAC305		245		0.4mm		58		Yes		245 58 Sn96.5Ag3Cu0.5 0.4mm 1/4kg Spl (D)	40510931
SAC305		245		0.4mm		58		Yes	No	245 965A3C05 58 040M025 125 W	91-7068-8843
SAC305		245		0.4mm		58		Yes	No	245 965A3C05 58 040M025 125	91-7068-8843
SAC305		245		0.4mm		66		Yes	No	245 965A3C05 66 040M025 125	91-7068-8853

SAC305	245	0.6mm	58	Yes		245 58 Sn96.5Ag3Cu0.5 0.6mm 1/2kg Spl (D)	40510848
SAC305	245	0.6mm	58	Yes	No	245 965A3C05 58 060M050 125 W	92-7068-8860
SAC305	245	0.6mm	58	Yes	No	245 965A3C05 58 060M050 125	92-7068-8860
SAC305	245	0.6mm	66	Yes	No	245 965A3C05 66 060M050 125	92-7068-9030
SAC305	245	0.8mm	4.50%	Yes	No	245 965A3C05 45 080M050B1 125	92-7068-8832
SAC305	245	0.8mm	58	Yes		245 58 Sn96.5Ag3Cu0.5 0.8mm 1/2kg Spl (D)	40510750
SAC305	245	0.8mm	58	Yes	No	245 965A3C05 58 080M050 125	92-7068-8801
SAC305	245	0.8mm	66	Yes	No	245 965A3C05 66 080M050 125	92-7068-9014
SAC305	245	1.0mm	58	Yes		245 965A3C05 58 100M050 125	WM2650
SAC305	245	1.0mm	66	Yes	No	245 965A3C05 66 100M050 125	92-7068-8825
SAC305	245	1.6mm	58	Yes	No	245 965A3C05 58 160M050 125	92-7068-8803
SAC357	245	0.25mm	66	Yes	No	245 958A35C07 66 025M010 005	90-7059-8810
SAC357	245	0.4mm	58	Yes	No	245 958A35C07 58 040M025 125	91-7059-8843
SAC357	245	0.4mm	66	Yes	No	SN95.8AG3.5CU.7 #66/245 0.015 250 GRAM SPL	91-7059-8815
SAC387	245	0.6mm	66	Yes	No	245 955A38C07 66 060M050 125	92-7058-8842
SN40PB60	245	0.062	50	No		SN40PB60 #50/245 .062 5 LB SPL	2640608817
SN50PB50	245	0.04	50	No		SN50PB50 #50/245 .040 5 LB SPL	2650508813
SN5PB93.5AG1.5	245	0.031	58	No		SN05PB93.5AG01.5 #58/245 .031 1 LB SPL	2473408801
SN5PB93.5AG1.5	245	0.04	50	No		SN05PB93.5AG01.5 #50/245 .040 1 LB SPL	2473408813
SN60PB40	245	0.031	50	No		SN60PB40 #50/245 .031 1 LB SPL	2460408800
SN60PB40	245	0.031	66	No		SN60PB40 #66/245 .031 1 LB SPL	2460408802
SN60PB40	245	0.04	66	No		SN60PB40 #66/245 .040 1 LB SPL	2460408825
SN60PB40	245	0.05	58	No		SN60PB40 #58/245 .050 1 LB SPL	2460408815
SN60PB40	245	0.05	66	No		SN60PB40 #66/245 .050 1 LB SPL	2460408816
SN60PB40	245	0.062	50	No		SN60PB40 #50/245 .062 1 LB SPL	2460408817
SN60PB40	245	0.4mm	50	No		245 50 Sn60Pb40 0.4mm 1/4kg Spl (D)	40510935
SN60PB40	245	0.4mm	58	No	No	245 6040 58 040M 025 125	91-6040-9013
SN60PB40	245	0.6mm	50	No		245 50 Sn60Pb40 0.6mm 1/2kg Spl (D)	40510227
SN60PB40	245	0.6mm	58	No	No	245 6040 58 060M 050 125	92-6040-8860
SN60PB40	245	0.8mm	50	No		245 50 Sn60Pb40 0.8mm 1/2kg Spl (D)	40510228
SN60PB40	245	0.8mm	58	No	No	245 6040 58 080M 050 125	92-6040-8801

SN60PB40	245	0.8mm	60	No	No	245 6040 60 080M 050B4 005	96-6040-8832
SN60PB40	245	0.8mm	66	No		245 66 Sn60Pb40 0.8mm 1/2kg Spl	40500252
SN60PB40	245	1.0mm	50	No		245 50 Sn60Pb40 1.0mm 1/2kg Spl (D)	40510229
SN60PB40	245	1.0mm	58	No	No	245 6040 58 100M 050 125	92-6040-8846
SN60PB40	245	1.2mm	50	No		245 50 Sn60Pb40 1.2mm 1/2kg Spl (D)	40510230
SN60PB40	245	1.5mm	50	No		245 50 Sn60Pb40 1.5mm 1/2kg Spl (D)	40510232
SN62PB36AG2	245	0.015	50	No		SN62PB36AG02 #50/245 .015 1 LB SPL	2471508806
SN62PB36AG2	245	0.02	58	No		SN62PB36AG02 #58/245 .020 1 LB SPL	2471508834
SN62PB36AG2	245	0.02	66	No		SN62PB36AG02 #66/245 .020 3 LB SPL	2971508808
SN62PB36AG2	245	0.025	50	No		SN62PB36AG02 #50/245 .025 1 LB SPL	2471508809
SN62PB36AG2	245	0.025	66	No		SN62PB36AG02 #66/245 .025 1 LB SPL	2471508842
SN62PB36AG2	245	0.031	50	No		SN62PB36AG02 #50/245 .031 1 LB SPL	2471508800
SN62PB36AG2	245	0.031	58	No		SN62PB36AG02 #58/245 .031 1 LB SPL	2471508801
SN62PB36AG2	245	0.031	66	No		SN62PB36AG02 #66/245 .031 2 LB SPL	2271508802
SN62PB36AG2	245	0.031	66	No		SN62PB36AG02 #66/245 .031 1 LB SPL	2471508802
Sn62Pb36Ag2	245	0.4mm	50	No	No	245 50 Sn62Pb36Ag2 0.4mm 1/2kg Spl	40500040
Sn62Pb36Ag2	245	0.6mm	50	No	No	245 50 Sn62Pb36Ag2 0.6mm 1lb Spl	40500488
Sn62Pb36Ag2	245	0.8mm	50	No	No	245 50 Sn62Pb36Ag2 0.8mm 1/2kg Spl	40500044
SN63PB37	245	0.01	50	No		SN63PB37 #50/245 .010 1 LB SPL	2463378810
SN63PB37	245	0.01	58	No		SN63PB37 #58/245 .010 1 LB SPL	2463378850
SN63PB37	245	0.01	66	No		SN63PB37 #66/245 .010 1 LB SPL	2463378870
SN63PB37	245	0.015	50	No		SN63PB37 #50/245 .015 1 LB SPL	2463378806
SN63PB37	245	0.015	58	No		SN63PB37 #58/245 .015 1 LB SPL	2463378843
SN63PB37	245	0.015	66	No		SN63PB37 #66/245 .015 1 LB SPL	2463378853
SN63PB37	245	0.02	50	No		SN63PB37 #50/245 .020 1 LB SPL	2463378807
SN63PB37	245	0.02	58	No		SN63PB37 #58/245 .020 1 LB SPL	2463378834
SN63PB37	245	0.02	66	No		SN63PB37 #66/245 .020 1 LB SPL	2463378808
SN63PB37	245	0.025	50	No		SN63PB37 #50/245 .025 1 LB SPL	2463378809
SN63PB37	245	0.025	58	No		SN63PB37 #58/245 .025 1 LB SPL	2463378860

SN63PB37	245	0.025	66	No		SN63PB37 #66/245 .025 1 LB SPL	2463378842
SN63PB37	245	0.03	50	No		SN63PB37 #50/245 .030 1 LB SPL	2463378811
SN63PB37	245	0.031	50	No		SN63PB37 #50/245 .031 1 LB SPL	2463378800
SN63PB37	245	0.031	58	No		SN63PB37 #58/245 .031 1 LB SPL	2463378801
SN63PB37	245	0.031	66	No		SN63PB37 #66/245 .031 1 LB SPL	2463378802
SN63PB37	245	0.04	50	No		SN63PB37 #50/245 .040 1 LB SPL	2463378813
SN63PB37	245	0.04	58	No		SN63PB37 #58/245 .040 1 LB SPL	2463378846
SN63PB37	245	0.04	66	No		SN63PB37 #66/245 .040 1 LB SPL	2463378825
SN63PB37	245	0.05	50	No		SN63PB37 #50/245 .050 5 LB SPL	2663378814
SN63PB37	245	0.05	50	No		SN63PB37 #50/245 .050 1 LB SPL	2463378814
SN63PB37	245	0.05	66	No		SN63PB37 #66/245 .050 1 LB SPL	2463378816
SN63PB37	245	0.062	50	No		SN63PB37 #50/245 .062 5 LB SPL	2663378817
SN63PB37	245	0.062	50	No		SN63PB37 #50/245 .062 1 LB SPL	2463378817
SN63PB37	245	0.062	58	No		SN63PB37 #58/245 .062 1 LB SPL	2463378803
SN63PB37	245	0.062	66	No		SN63PB37 #66/245 .062 1 LB SPL	2463378804
SN63PB37	245	0.25mm	58	No		245 58 Sn63Pb37 0.25mm 1lb Spl	40500489
SN63PB37	245	0.25mm	58	No		245 58 Sn63Pb37 0.25mm 1/4kg Spl	40500974
SN63PB37	245	0.4mm	50	No		245 50 Sn63Pb37 0.4mm 1/4kg Spl (D)	40510003
SN63PB37	245	0.4mm	58	No		245 58 Sn63Pb37 0.4mm 1/4kg Spl (D)	40510016
SN63PB37	245	0.4mm	58	No	No	245 6337 58 040M 025 125	91-6337-8843
SN63PB37	245	0.5mm	50	No	No	245 6337 50 050M 025 125	91-6337-8807
SN63PB37	245	0.5mm	50	No	No	245 6337 50 050M 025 125 W	91-6337-8807
SN63PB37	245	0.5mm	58	No	No	245 6337 58 050M 025 125	92-6337-8834
SN63PB37	245	0.5mm	58	No	No	245 6337 58 050M 025 125 W	91-6337-8834
SN63PB37	245	0.6mm	50	No		245 50 Sn63Pb37 0.6mm 1/2kg Spl (D)	40510007
SN63PB37	245	0.6mm	50	No	No	245 6337 50 060M 050 125	92-6337-8809
SN63PB37	245	0.6mm	50	No	No	245 6337 50 060M 050 125 W	92-6337-8809
SN63PB37	245	0.6mm	58	No		245 58 Sn63Pb37 0.6mm 1/2kg Spl	40500992
SN63PB37	245	0.6mm	58	No		245 58 Sn63Pb37 0.6mm 1/2kg Spl (D)	40510019
SN63PB37	245	0.6mm	58	No	No	245 6337 58 060M 050 125	92-6337-8860
SN63PB37	245	0.8mm	50	No		245 50 Sn63Pb37 0.8mm 1/2kg Spl (D)	40510008
SN63PB37	245	0.8mm	50	No	No	245 6337 50 080M 050 125	92-6337-8800

SN63PB37	245	0.8mm	58	No		245 58 Sn63Pb37 0.8mm 1/2kg Spl (D)	40510020
SN63PB37	245	0.8mm	58	No		245 58 Sn63Pb37 0.8mm 1kg Spl	40510954
SN63PB37	245	0.8mm	58	No	No	245 6337 58 080M 050 125	92-6337-8801
SN63PB37	245	0.8mm	66	No		245 66 Sn63Pb37 0.8mm 1/2kg Spl (D)	40510993
SN63PB37	245	1.0mm	50	No		245 50 Sn63Pb37 1.0mm 1/2kg Spl (D)	40510009
Sn63Pb37	245	1.0mm	50	No	No	245 6337 50 100M 050 125	WM0584
SN63PB37	245	1.0mm	58	No		245 58 Sn63Pb37 1.0mm 1/2kg Spl (D)	40510021
SN63PB37	245	1.0mm	58	No	No	245 6337 58 100M 050 125	92-6337-8846
SN63PB37	245	1.0mm	66	No	No	245 6337 66 100M 050 125	92-6337-8825
SN63PB37	245	1.2mm	50	No		245 50 Sn63Pb37 1.2mm 1/2kg Spl (D)	40510011
SN63PB37	245	1.3mm	66	No		245 66 Sn63Pb37 1.3mm 1/2kg Spl	40500035
SN63PB37	245	1.5mm	50	No		245 50 Sn63Pb37 1.5mm 1/2kg Spl (D)	40510012
SN63PB37	245	1.5mm	58	No		245 58 Sn63Pb37 1.5mm 1/2kg Spl (D)	40510024
SN63PB37	245	1.5mm	66	No		245 66 Sn63Pb37 1.5mm 1/2kg Spl (D)	40511011
Sn63Pb37	245	1.6mm	50	No	No	245 6337 50 160M 050 125	WM0591
Sn95Ag5	245	1.0mm	58	Yes	No	245 95A5 58 100M 050 125 W	WM2655
SN96.5AG3.5	245	0.015	58	Yes		SN96.5AG03.5 #58/245 .015 1 LB SPL	2470408843
SN96.5AG3.5	245	0.02	58	Yes		SN96.5AG03.5 #58/245 .020 1 LB SPL	2470408834
SN96.5AG3.5	245	0.031	50	Yes		SN96.5AG03.5 #50/245 .031 1 LB SPL	2470408800
SN96.5AG3.5	245	0.031	58	Yes		SN96.5AG03.5 #58/245 .031 1 LB SPL	2470408801
SN96.5AG3.5	245	0.031	66	Yes		SN96.5AG03.5 #66/245 .031 1 LB SPL	2470408802
SN96.5AG3.5	245	0.04	58	Yes		SN96.5AG03.5 #58/245 .040 1 LB SPL	2470408846
SN96.5AG3.5	245	0.062	58	Yes		SN96.5AG03.5 #58/245 .062 1 LB SPL	2470408803
SN96.5AG3.5	245	0.5mm	58	Yes		245 58 Sn96.5Ag3.5 0.5mm 1/2kg Spl	40500689
SN96.5AG3.5	245	0.8mm	58	Yes		245 58 Sn96.5Ag3.5 0.8mm 1lb spool	40500736

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