

## PRODUCTS

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### 275 Flux-Cored Wire

Kester 275 No-Clean Flux for cored solder wire was developed to provide superior wetting performance for hand soldering in the electronics industry. The chemistry is based on some of the same principles that have been safely used for years in mildly activated rosin fluxes. The use of 275 No-Clean Flux results in an extremely clear post-soldering residue without cleaning. The unique chemistry in 275 was also designed to reduce spattering common to most core fluxes. 275 can be used for both lead bearing and lead-free soldering. 275 is classified as ROL0 per J-STD-004.

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Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
Sn63Pb37	275	0.031	0.80	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .031 1 LB SPL	2463377600	No-Clean
Sn63Pb37	275	0.031	0.80	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/275 .031 1 LB SPL	2463377601	No-Clean
Sn63Pb37	275	0.020	0.50	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .020 1 LB SPL	2463377602	No-Clean
Sn63Pb37	275	0.020	0.50	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/275 .020 1 LB SPL	2463377603	No-Clean
Sn63Pb37	275	0.015	0.40	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .015 1 LB SPL	2463377604	No-Clean
Sn63Pb37	275	0.050	1.27	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .050 1 LB SPL	2463377612	No-Clean
Sn63Pb37	275	0.062	1.50	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .062 1 LB SPL	2463377614	No-Clean
Sn63Pb37	275	0.025	0.60	50	1.1%	Leaded	Contains Halogen	Sn63Pb37 1.1%/275 .025 1 LB SPL	2463377616	No-Clean
Sn63Pb37	275	0.025	0.60	58	2.2%	Leaded	Contains Halogen	Sn63Pb37 2.2%/275 .025 1 LB SPL	2463377617	No-Clean
Sn63Pb37	275	0.031	0.80	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/275 .031 1 LB SPL	2463377618	No-Clean
Sn96.5Ag03.5	275	0.031	0.80	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03.5 2.2%/275 .031 1 LB SPL	<b>2470407601</b>	No-Clean
Sn96.5Ag03Cu.5	275	0.031	0.80	50	1.1%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 1.1%/275 .031 1 LB SPL	2470687600	No-Clean
Sn96.5Ag03Cu.5	275	0.031	0.80	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .031 1 LB SPL	2470687601	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .020 1 LB SPL	2470687603	No-Clean
Sn96.5Ag03Cu.5	275	0.040	1.00	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .040 1 LB SPL	2470687605	No-Clean
Sn96.5Ag03Cu.5	275	0.050	1.27	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .050 1 LB SPL	2470687606	No-Clean
Sn96.5Ag03Cu.5	275	0.062	1.50	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .062 1 LB SPL	2470687607	No-Clean
Sn96.5Ag03Cu.5	275	0.015	0.40	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .015 1 LB SPL	2470687608	No-Clean
Sn96.5Ag03Cu.5	275	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .015 1 LB SPL	2470687609	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .020 1 LB SPL	2470687610	No-Clean
Sn96.5Ag03Cu.5	275	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .062 1 LB SPL	2470687615	No-Clean
Sn96.5Ag03Cu.5	275	0.025	0.60	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .025 1 LB SPL	2470687617	No-Clean
Sn96.5Ag03Cu.5	275	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .031 1 LB SPL	2470687618	No-Clean

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
Sn96.5Ag03Cu.5	275	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .025 1 LB SPL	2470687619	No-Clean
Sn96.5Ag03Cu.5	275	0.010	0.25	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .010 1 LB SPL	2470687623	No-Clean
Sn96.5Ag03Cu.5	275	0.093	2.50	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 .093 1 LB SPL	2470687632	No-Clean
K100LD	275	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .015 1 LB SPL	2495747609	No-Clean
K100LD	275	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .020 1 LB SPL	2495747610	No-Clean
K100LD	275	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .050 1 LB SPL	2495747613	No-Clean
K100LD	275	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .062 1 LB SPL	2495747615	No-Clean
K100LD	275	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .031 1 LB SPL	2495747618	No-Clean
K100LD	275	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .025 1 LB SPL	2495747619	No-Clean
K100LD	275	0.010	0.25	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .010 1 LB SPL	2495747631	No-Clean
Sn96.5Ag03.5	275	0.062	1.50	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03.5 2.2%/275 .062 4 LB SPL	2570407607	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/275 .020 4 LB SPL	2570687610	No-Clean
K100LD	275	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .050 4 LB SPL	2595747613	No-Clean
K100LD	275	0.093	2.50	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 .093 4 LB SPL	2595747634	No-Clean
Sn60Pb40	275	0.062	1.50	50	1.1%	Leaded	Contains Halogen	Sn60Pb40 1.1%/275 .062 5 LB SPL	2660407614	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.02 250 GRAM SPL	9170687603	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	28	2.8%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 #28/275 0.02 250 GRAM SPL	9170687604	No-Clean
Sn96.5Ag03Cu.5	275	0.015	0.40	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.015 250 GRAM SPL	9170687608	No-Clean
Sn96.5Ag3Cu0.5	275	0.015	0.40	50	1.1%	Lead-Free	Contains Halogen	Sn96.5Ag3Cu0.5 1.1%/275 .015 250 GRAM SPL	9170687615	No-Clean
Sn96.5Ag03Cu.5	275	0.010	0.25	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.01 250 GRAM SPL	9170687623	No-Clean
Sn96.5Ag03Cu.5	275	0.020	0.50	28	2.8%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 #28/275 0.02 250 GRAM SPL	9170687643	No-Clean
K100LD	275	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 0.015 250 GRAM SPL	9195747609	No-Clean
Sn96.5Ag03Cu.5	275	0.031	0.80	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.031 500 GRAM SPL	9270687601	No-Clean
Sn96.5Ag03Cu.5	275	0.040	1.00	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.04 500 GRAM SPL	9270687605	No-Clean
Sn96.5Ag03Cu.5	275	0.025	0.60	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.025 500 GRAM SPL	9270687617	No-Clean

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
Sn96.5Ag03Cu.5	275	0.031	0.80	28	2.8%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 #28/275 0.031 500 GRAM SPL	9270687642	No-Clean
Sn96.5Ag3Cu0.5	275	0.040	1.00	28	2.8%	Lead-Free	Contains Halogen	Sn96.5Ag3Cu0.5 2.8%/275 .040 500 GRAM SPL	9270687643	No-Clean
Sn96.5Ag03Cu.5	275	0.025	0.60	28	2.8%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 #28/275 0.025 500 GRAM SPL	9270687644	No-Clean
Sn96.5Ag03Cu.5	275	0.045	1.10	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 2.2%/275 0.045 500 GRAM SPL	9270687645	No-Clean
K100LD	275	0.040	1.00	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 0.04 500 GRAM SPL	9295747611	No-Clean
K100LD	275	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 0.031 500 GRAM SPL	9295747618	No-Clean
K100LD	275	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 0.025 500 GRAM SPL	9295747619	No-Clean
K100LD	275	0.047	1.20	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/275 0.047 500 GRAM SPL	9295747650	No-Clean
Sn96.5Ag3Cu0.5	275	0.010	0.25	58	2.2%	Lead-Free	Contains Halogen	Sn96.5Ag3Cu0.5 2.2%/275 0.25mm 1/4kg Spl	40500755	No-Clean
SN96.5AG3.0CU0.5	275	0.062	1.6	58	2.2%	Lead-Free	Contains Halogen	SN96.5AG3.0CU0.5 2.2%/275 .062 1 LB SPL	40501029	No-Clean
K100LD	275	0.062	1.6	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/66/275 .062/1.5mm 1LB Spl	40501043	No-Clean
K100LD	275	0.025	0.6	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/66/275 .062/1.5mm 1LB Spl	40501049	No-Clean

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