



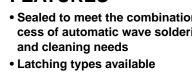
IC DRIVABLE PC BOARD **RELAY FOR FIELD LOAD** SWITCHING



FEATURES

· Sealed to meet the combination process of automatic wave soldering and cleaning needs

ST-RELAYS



- High switching capacity and high sensitivity in subminiature size 150 mW pick-up, 8 A inrush capacity: 51 A for 1a1b, 35 A for 2a
- High shock and vibration resistance Shock: 20 G, Vibration: 10 to 55 Hz at double amplitude of 2 mm

mm inch

SPECIFICATIONS

Contacts

| Arrangem | ent | | 1 Form A 1 Form B | 2 Form A | |
|---------------------------------------|-------------------------|--------------------------|--|----------|--|
| Contact m | aterial | | Gold flash over silver alloy | | |
| Initial cont | act resista | ance, max. | 30 mOhm | | |
| Rating (resistive) | Max. switching power | | 2,000 VA, 150 W | | |
| | Max. switching voltage | | 380 V AC, 30 V DC | | |
| | Max. swi | tching current | 8 A | | |
| HP rating | | | 1/4 HP 125, 250 V AC | | |
| Inrush current capability | | | 51 A (TV-3 equivalence) for 1a1b 35 A (TV-1 equivalence) for 2a | | |
| Expected life (min. operations) | Mechanical (at 180 cpm) | | 107 | | |
| | Electrical | 8 A 250 V AC (resistive) | 10 ⁵ | | |
| | | 5 A 30 V DC (resistive) | 2 x10⁵ | | |
| | | 3 A 100 V AC (lamp) | 3 x 10⁴ | — | |
| | | 1 A 100 V AC (lamp) | | 3 x 10⁴ | |
| | | | | | |

Coil (polarized) (at 25°C 77°F)

| Single side stable | Nominal operating power | Approx. 240 mW | |
|--------------------|-----------------------------|----------------|--|
| Latching | Nominal set and reset power | Approx. 240 mW | |

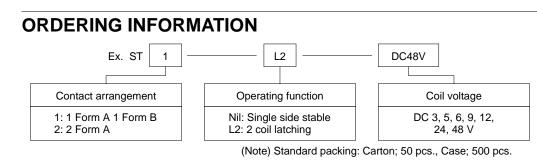
Remarks

- Specifications will vary with foreign standards certification ratings.
- *1 Measurement at same location as "Initial breakdown voltage" section
- *2 Detection current: 10 mA
- *3 Wave is standard shock voltage of ±1.2 x 50µs according to JEC-212-1981
- *4 Excluding contact bounce time
- *5 Half-wave pulse of sine wave: 11ms; detection time: 10µs *6 Half-wave pulse of sine wave: 6ms
- *7 Detection time: 10µs

*8 Refer to 5. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT (Page 61).

TYPICAL APPLICATIONS

Sequence controllers, facsimiles, telephone controls, remote control security devices and security equipment.



Characteristics (at 25°C 77°F 50% Relative humidity)

| Max. operating speed | | | 20 cpm (at rated load) | | |
|---|--|------------------|---|--|--|
| Initial insulation resistance*1 | | | 1,000 MOhm (at 500 V DC) | | |
| Initial | Between contact sets | | 2,000 Vrms | | |
| breakdown | Between open contacts | | 1,200 Vrms | | |
| voltage*2 | Between contacts and coil | | id | | |
| Surge voltag contact*3 | e betwe | een coil and | Min. 6,000 V | | |
| | Operate time*4 (at nominal voltage) | | Max. 15 ms (Approx. 10 ms) | | |
| | Release time (without diode)*4 (at nominal voltage) | | Max. 10 ms (Approx. 8 ms) | | |
| Set time*4 (latching) (at nominal voltage) | | | Max. 10 ms (Approx. 8 ms) | | |
| Reset time*4 (latching) (at nominal voltage) | | | Max. 10 ms (Approx. 8 ms) | | |
| Temperature rise (at 60∞C) | | | Max. 55°C with nominal coil voltage and at 8 A switching current | | |
| Shock | | Functional*5 | Min. 196 m/s ² {20 G} | | |
| resistance | | Destructive*6 | Min. 980 m/s ² {100 G} | | |
| Vibration | | Functional*7 | 117.6 m/s ² {12 G}, 10 to 55 Hz at double amplitude of 2 mm | | |
| resistance | Destructive | | 176.4 m/s ² {18 G}, 10 to 55 Hz at double amplitude of 3 mm | | |
| Conditions for op transport and sto | orage*8 | Ambient temp. | −40°C to +60°C −40°Fto +140°F | | |
| (Not freezing and ing at low tempera | | Humidity | 5 to 85% R.H. | | |
| Unit weight | | | Approx. 10g .353 oz | | |
| | | | | | |

TYPES AND COIL DATA (at 20°C 68°F)

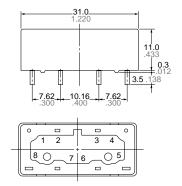
Single side stable

| Part No. | | Nominal | Pick-up voltage, | Drop-out | Maximum | Coil resistance, | Nominal |
|----------------------|-----------|------------------|------------------|-------------------------|---|------------------|--------------------------|
| 1 Form A 1 Form B | 2 Form A | voltage, V DC | V DC (max.) | voltage, V DC (min.) | allowable voltage, V DC (60°C 140°F) | Ohm (±10%) | operating current, mA |
| ST1-DC3V | ST2-DC3V | 3 | 2.4 | 0.3 | 4.5 | 38 | 75 |
| ST1-DC5V | ST2-DC5V | 5 | 4.0 | 0.5 | 7.5 | 105 | 47 |
| ST1-DC6V | ST2-DC6V | 6 | 4.8 | 0.6 | 9.0 | 150 | 40 |
| ST1-DC9V | ST2-DC9V | 9 | 7.2 | 0.9 | 13.5 | 360 | 25 |
| ST1-DC12V | ST2-DC12V | 12 | 9.6 | 1.2 | 18.0 | 600 | 20 |
| ST1-DC24V | ST2-DC24V | 24 | 19.2 | 2.4 | 36.0 | 2,400 | 10 |
| ST1-DC48V | ST2-DC48V | 48 | 38.4 | 4.8 | 72.0 | 9,000 | 4.7 |

2 coil latching

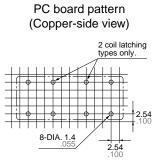
| Part 1 Form A 1 Form B | t No. 2 Form A | Nominal voltage, V DC | Set and reset voltage, V DC (max.) | Maximum allowable voltage, V DC (60°C 140°F) | Coil resistance, Ohm (±10%) | Nominal operating current, mA |
|------------------------------|-------------------|-----------------------------|--|---|--------------------------------|-------------------------------------|
| ST1-L2-DC3V | ST2-L2-DC3V | 3 | 2.4 | 4.5 | 40 | 75 |
| ST1-L2-DC5V | ST2-L2-DC5V | 5 | 4.0 | 7.5 | 110 | 47 |
| ST1-L2-DC6V | ST2-L2-DC6V | 6 | 4.8 | 9.0 | 155 | 37.5 |
| ST1-L2-DC9V | ST2-L2-DC9V | 9 | 7.2 | 13.5 | 360 | 25 |
| ST1-L2-DC12V | ST2-L2-DC12V | 12 | 9.6 | 18.0 | 640 | 18.8 |
| ST1-L2-DC24V | ST2-L2-DC24V | 24 | 19.2 | 36.0 | 2,400 | 9.8 |
| ST1-L2-DC48V | ST2-L2-DC48V | 48 | 38.4 | 72.0 | 10,200 | 4.7 |

DIMENSIONS



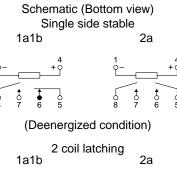
General tolerance: ±0.2 ±.008

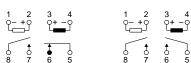
10.16



Tolerance: ±0.1 ±.004

mm inch





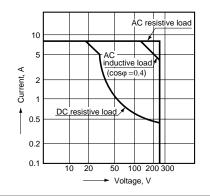
(Reset condition)

Diagram shows the "reset" position when terminals 3 and 4 are energized. Energize terminals 1 and 2 to transfer contacts.

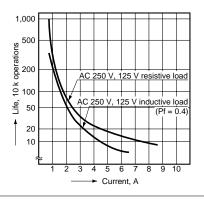
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REFERENCE DATA

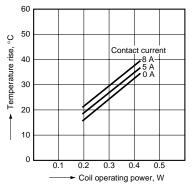
1. Max. switching power

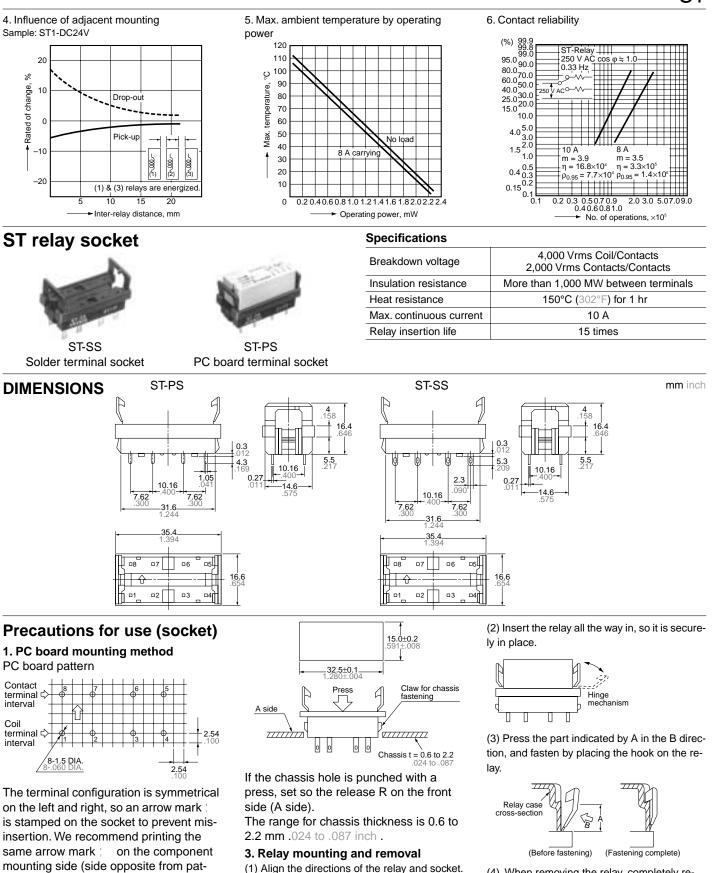


2. Life curve



3. Coil temperature rise Sample: ST1-DC24V





Relay

(4). When removing the relay, completely release the hooks on both sides and pull the relay out.

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tern) of the PC board. In this case, the ter-

minal configuration becomes the terminal

nos. noted near the drilling holes.

Chassis cutting dimensions

2. Chassis cutout