# **C0G Dielectric, 10 – 250 VDC (Commercial Grade)**



#### **Overview**

KEMET's COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and

stability of capacitance characteristics are required. C0G exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/°C from -55°C to +125°C.

### **Benefits**

- -55°C to +125°C operating temperature range
- · Lead (Pb)-Free, RoHS, and REACH compliant
- EIA 0201, 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 μF
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- · No piezoelectric noise
- Extremely low ESR and ESL
- High thermal stability
- · High ripple current capability



## **Ordering Information**

С	1206	С	104	J	3	G	Α	С	TU
Ceramic	Case Size (L" x W")	Specification/ Series <sup>1</sup>	Capacitance Code (pF)	Capacitance Tolerance <sup>2</sup>	Voltage	Dielectric	Failure Rate/ Design	Termination Finish <sup>3</sup>	Packaging/Grade (C-Spec) <sup>4</sup>
	0201 0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	C = Standard	2 significant digits + number of zeros. Use 9 for 1.0 – 9.9 pF Use 8 for 0.5 – .99 pF e.g., 2.2 pF = 229 e.g., 0.5 pF = 508	B = $\pm 0.10$ pF C = $\pm 0.25$ pF D = $\pm 0.5$ pF F = $\pm 1\%$ G = $\pm 2\%$ J = $\pm 5\%$ K = $\pm 10\%$ M = $\pm 20\%$	8 = 10 V 4 = 16 V 3 = 25 V 5 = 50 V 1 = 100 V 2 = 200 V A = 250 V	G = C0G	A = N/A	C = 100% Matte Sn	Blank = Bulk TU = 7" Reel Unmarked

<sup>&</sup>lt;sup>1</sup> Flexible termination option is available. Please see FT-CAP product bulletin C1062\_C0G\_FT-CAP\_SMD

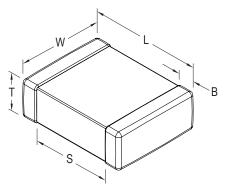
<sup>&</sup>lt;sup>2</sup> Additional capacitance tolerance offerings may be available. Contact KEMET for details.

<sup>&</sup>lt;sup>3</sup> Additional termination finish options may be available. Contact KEMET for details.

<sup>&</sup>lt;sup>4</sup> Additional reeling or packaging options may be available. Contact KEMET for details.



## **Dimensions – Millimeters (Inches)**



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0201	0603	0.60 (.024) ± 0.03 (.001)	0.30 (.012) ± 0.03 (.001)		0.15 (.006) ± 0.05 (.002)	N/A	Solder Reflow Only
0402	1005	1.00 (.040) ± 0.05 (.002)	0.50 (.020) ± 0.05 (.002)		0.30 (.012) ± 0.10 (.004)	0.30 (.012)	Solder Reflow Only
0603	1608	1.60 (.063) ± 0.15 (.006)	0.80 (.032) ± 0.15 (.006)		0.35 (.014) ± 0.15 (.006)	0.70 (.028)	
0805	2012	2.00 (.079) ± 0.20 (.008)	1.25 (.049) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	0.75 (.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (.126) ± 0.20 (.008)	1.60 (.063) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)		
1210	3225	3.20 (.126) ± 0.20 (.008)	2.50 (.098) ± 0.20 (.008)	See Table 2 for Thickness	0.50 (0.02) ± 0.25 (.010)		
1808	4520	4.70 (.185) ± 0.50 (.020)	2.00 (.079) ± 0.20 (.008)		0.60 (.024) ± 0.35 (.014)		
1812	4532	4.50 (.177) ± 0.30 (.012)	3.20 (.126) ± 0.30 (.012)		0.60 (.024) ± 0.35 (.014)	N/A	Caldas Daffass Only
1825	4564	4.50 (.177) ± 0.30 (.012)	6.40 (.252) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		Solder Reflow Only
2220	5650	5.70 (.224) ± 0.40 (.016)	5.00 (.197) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		
2225	5664	5.60 (.220) ± 0.40 (.016)	6.40 (.248) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		

#### Benefits cont'd

- · Preferred capacitance solution at line frequencies and into the MHz range
- · No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature from -55°C to +125°C
- · No capacitance decay with time
- · Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb plated termination finish option available upon request (5% minimum)

# **Applications**

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.



#### Qualification/Certification

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

## **Environmental Compliance**

Lead (Pb)-Free, RoHS, and REACH compliant without exemptions.

#### **Electrical Parameters/Characteristics**

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5 ±1 seconds and charge/discharge not exceeding 50 mA)
Dissipation Factor (DF) Maximum Limit @ 25°C	0.1%
Insulation Resistance (IR) Limit @ 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120 ±5 seconds @ 25°C)

To obtain IR limit, divide  $M\Omega$ - $\mu$ F value by the capacitance and compare to  $G\Omega$  limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

#### **Post Environmental Limits**

	High Temperatu	ıre Life, Biased	Humidity, Moist	ture Resistance	
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit

<sup>1</sup> MHz  $\pm 100$  kHz and 1.0 Vrms  $\pm 0.2$  V if capacitance  $\leq 1,000$  pF

<sup>1</sup> kHz  $\pm 50$  Hz and 1.0 Vrms  $\pm 0.2$  V if capacitance > 1,000 pF



# Table 1A – Capacitance Range/Selection Waterfall (0201 – 1206 Case Sizes)

		Case Size/ Series	C0201C	C	0402C	C0603C	C0805C	C1206C
Сар	Cap	Voltage Code	8 4 3	8 4 3	5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
o a p	Code	Rated Voltage (VDC)	10 16 25	10 10 25	50 200 250	10 10 20 20 250	10 16 50 50 200 250	10 16 50 50 200 250
		Capacitance				uct Availability and Chip		8 8
		Tolerance				Table 2 for Chip Thickn		
0.50 & 0.75 pF	508 & 758	BCD			BB		DN DN DN DN DN	
0.75 pF	758	BCD		BB BB BB			DN DN DN DN DN	
1.0 – 9.1 pF* 1.1 pF	109 – 919* 119	B C D		BB BB BB BB BB BB			DN DN DN DN DN DN DN DN DN DN DN	EB EB EB EB EB EB EB
1.1 pr 1.2 pF	129	BCD		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
1.3 pF	139	B C D		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
1.5 pF	159	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
1.6 pF	169	BCD		вв вв вв			DN DN DN DN DN	EB EB EB EB EB
1.8 pF	189	BCD		вв вв вв	BBB	CF CF CF CF CF CF	DN DN DN DN DN	EB EB EB EB EB
2.0 pF	209	BCD			BB		DN DN DN DN DN	EB EB EB EB EB
2.2 pF	229	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
2.4 pF	249	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
2.7 pF	279	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
3.0 pF	309	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
3.3 pF 3.6 pF	339 369	B C D		BB BB BB BB BB BB			DN DN DN DN DN DN DN DN DN DN DN DN	EB EB EB EB EB EB
3.9 pF	399	BCD		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
4.3 pF	439	B C D		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
4.7 pF	479	B C D		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
5.1 pF	519	BCD		BB BB BB		1	DN DN DN DN DN	EB EB EB EB EB
5.6 pF	569	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
6.2 pF	629	BCD		BB BB BB	BB	CF CF CF CF CF CF	DN DN DN DN DN	EB EB EB EB EB
6.8 pF	689	BCD		BB BB BB	B BB	CF CF CF CF CF CF	DN DN DN DN DN	EB EB EB EB EB
7.5 pF	759	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
8.2 pF	829	BCD		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
9.1 pF	919	BCD			B BB		DN DN DN DN DN	EB EB EB EB EB
10 pF	100		AB¹ AB¹ AB¹	BB BB BB			DN DN DN DN DN	EB EB EB EB EB
11 pF	110 120	F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB BB BB BB			DN DN DN DN DN DN DN DN DN DN DN	EB EB EB EB EB EB EB
12 pF 13 pF	130	F G J K M	AD AD AD	BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
15 pF	150		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>				DN DN DN DN DN DN	EB EB EB EB EB
16 pF	160	F G J K M		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
18 pF	180		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>				DN DN DN DN DN	EB EB EB EB EB
20 pF	200	F G J K M			BB		DN DN DN DN DN	EB EB EB EB EB
22 pF	220	F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB	B BB	CF CF CF CF CF CF	DM DM DM DN DN	EB EB EB EB EB
24 pF	240	F G J K M		BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
27 pF	270		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>				DN DN DN DN DN	EB EB EB EB EB
30 pF	300	F G J K M	A D2 A D5	BB BB BB			DN DN DN DN DN	EB EB EB EB EB
33 pF	330		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>				DN DN DN DN DN DN	EB EB EB EB EB
36 pF	360	F G J K M	A D2 A D2 A D2	BB BB BB			DN DN DN DN DN	EB EB EB EB EB
39 pF	390		AB- AB- AB-	BB BB BB				EB EB EB EB EB
43 pF 47 pF	430 470	F G J K M F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB BB BB BB			DN	EB EB EB EB EB EB
47 pF 51 pF	510	F G J K M	VD VD- VD-	BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
56 pF	560		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB			DN DN DN DN DN DN	EB EB EB EB EB
62 pF	620	F G J K M		BB BB BB			DN DN DN DN DN	EB EB EB EB EB
68 pF	680		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB		CF CF CF CF CF CF	DN DN DN DN DN	EB EB EB EB EB
75 pF	750	F G J K M		BB BB BB	BB	CF CF CF CF CF CF	DN DN DN DN DN DN	EB EB EB EB EB
82 pF	820	F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>				DN DN DN DN DN DN	EB EB EB EB EB
91 pF	910	F G J K M		BB BB BB				EB EB EB EB EB
100 pF	101	F G J K M			BB BB BB BB		DN DN DN DN DN	EB EB EB EB EB
	_	Rated Voltage (VDC)	10 16 25	16 16 25	50 100 200 250	10 16 25 25 50 100 200 250	10 25 50 100 200 250	10 16 25 50 100 200 250
Сар	Cap Code	Voltage Code	8 4 3	8 4 3	5 1 2 A		8 4 3 5 1 2 A	8 4 3 5 1 2 A
	Code	Case Size/Series	C0201C	С	0402C	C0603C	C0805C	C1206C

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91).

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

xx1 Available only in D, J, K,M tolerance

xx² Available only in J, K, M tolerance.



## Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes) cont'd

	Сар	Case Size/ Series	CO	20°	1C			C0	402	2C					C	60	3C	1				CO	80	5C					C1	20	6C		
Cap		Voltage Code	8	4	3	8	4	3	5	1	2	Α	8	4	3	5	1	2	Α	8	4	3	5	1	2		8	4	3	5	1	2	Α
	Code	Rated Voltage (VDC)	10	16	25	10	16	25	50	100	200	250	10	16	25	20	100	200	250	10	16	25	20	100	200	250	9	16	25	50	100	200	250
		Capacitance Tolerance									Pro S	du ee	Tak	ole :	2 fc	r C	y aı hip	nd Th	Chi ick	nes	s D	ime	ens	ion	des	5							
110 – 180 pF*	111 – 181*	F G J K M				BB						BB	CF	CF		CF	CF				DN				DN		EB					EB	
200 – 270 pF* 300 pF	201 – 271* 301	F G J K M F G J K M				BB BB				BB BB		BB BD	CF CF	CF CF	CF CF	CF CF	CF CF	CF CF			DN DN			DN DN			EB EB	EB EB	EB EB			EB EB	
330 pF	331	F G J K M	i			BB	BB				BD				CF		CF				DN			DN			EB	EB				EB	
360 pF	361	F G J K M				ВВ	ВВ	_	ВВ				CF	CF	CF	CF	CF	CF		DN				DN	DN	ı	ЕВ	EB			EB	EB	
390 pF	391	F G J K M				ВВ	ВВ		ВВ				CF	CF	CF	CF	CF	CF			DN						EB	EB			EB	EB	
430 pF	431	F G J K M				ВВ	ВВ		BB				CF	CF	CF	CF	CF	CF			DN						EB	EB			EB	EB	
470 pF	471	F G J K M				ВВ	ВВ		BB				CF	CF	CF	CF	CF	CF			DN			1			EB	1	EB		EB	EB	
510 pF	511	F G J K M				BB	_	_	_	BB			CF	CF	CF	CF	CF	CF	_		DN			DN	_	_	EB	_		_	EB	EB	
560 pF 620 pF	561 621	F G J K M F G J K M				BB BB	BB BB		BB BB	BB RR			CF CF	CF CF	CF CF	CF CF	CF CF				DN DN			DN			EB EB	EB EB				EB EB	
680 pF	681	F G J K M				BB	BB		BB				CF	CF	CF	CF	CF				DN						EB		EB				
750 pF	751	F G J K M				BB				BB			CF	CF	CF	CF	CF				DN				DN		EB	EB	EB			EB	
820 pF	821	F G J K M				BB	BB			BB			CF	CF	CF	CF	CF	CF			DN						EB					EB	
910 pF	911	F G J K M				ВВ	ВВ	_	ВВ				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DP	DP		EΒ		EB				
1,000 pF	102					ВВ	ВВ	- 1	ВВ	ВВ			CF	CF	CF	CF	CF	CF			DN						EB	EB			EB	EB	
1,100 pF	112	F G J K M				ВВ	ВВ		- 1				CF	CF	CF	CF	CF	СН			DN			DN				EB			EB	EB	
1,200 pF	122	F G J K M				BB	BB		- 1				CF	CF	CF	CF	CF	CH		DN				1	1	I DN			EB		EB	EB	
1,300 pF	132	F G J K M				BB	_		BB BB				CF	CF CF	CF CF	CF	CF	CH	-	DP		DP DP		DP	_	I DN		EB	_	_	EC		
1,500 pF 1,600 pF	152 162	F G J K M F G J K M				BB BB	BB BB	BB	BB				CF	CF	CF	CF CF	CF CF	CH		DP DP	DP	DP	DP	DP DP				EB EB	EB EB			EC ED	
1,800 pF	182	F G J K M				BB	BB						CF	CF	CF	CF	CF		CH		DP	DP	DP			I DN			EB			ED	
2,000 pF	202	F G J K M	i			BB		BB					CF	CF	CF	CF	CF									I DN						ED	
2,200 pF	222	F G J K M	i				BB						CF	CF	CF	CF			CH							I DN			EB			EE	
2,400 pF	242	FGJKM											CF	CF	CF	CF	CF			DN	DN	DN	DN	DN	DN	I DN	EΒ	EB	EB	EB	EC	EC	
2,700 pF	272												CF	CF	CF	CF	CF			DN						I DN					EC		
3,000 pF	302	F G J K M											CF	CF	CF	CF	CF			DP		DP		1	1	I DN					EC	EB	
3,300 pF	332	F G J K M											CF	CF	CF	CF	CF			DP		DP		1	1	IDN			EC		EE	EB	
3,600 pF	362 392	F G J K M											CF CF	CF CF	CF CF	CF CF	CF CF			DP DE	DP	DP DE		DN DN	_		EC	_	_	_	EE	EB	EB EB
3,900 pF 4,300 pF	432	F G J K M											CF	CF	CF	CF	CF			DE		DE		DN							EC	EB	
4,700 pF	472	F G J K M											CF	CF	CF	CF	CF			DE		DE		DN							EC	EB	
5,100 pF	512	F G J K M											CF	CF	CF		0.			DE	DE	DE		DN					ED		ED	EB	
5,600 pF	562	F G J K M	i										CF	CF	CF	CF				DN	DN	DN	DN	DN	DP	DP	ED	ED	ED	ED	ED	EB	EB
6,200 pF	622	F G J K M											CF	CF	CF	CF				DN	DN	DN	DN	DN	DG	DG	EΒ	EB	EB	EB	EB	EB	EB
6,800 pF	682	F G J K M											CF	CF	CF	CF				DN	DN	DN		1	1	DG		1		1	EB		EB
7,500 pF	752	F G J K M											CF	CF	CF					DN		DN		1	1	DG		EB		1	EB		EB
8,200 pF	822	F G J K M											CF	CF	CF					DN	1			1	DG	DG		1	EC	1	EB		EC
9,100 pF 10,000 pF	912 103	F G J K M F G J K M											CF CF	CF CF	CF CF					DN DN	_			DN DP			EC ED	_	EC	EC ED			EC
10,000 pF 12,000 pF	123	F G J K M											CF	CF	CF						DN							EB					ED
15,000 pF	153	F G J K M												CF							DN						EB			EB		EF	
18,000 pF	183	F G J K M																			DN	DN	DP				EB	EB	EB	EB	EB	EΗ	EH
22,000 pF	223	F G J K M																		DP	DP	DP					EB		EB	EB	EC	EH	EH
27,000 pF	273	F G J K M																		DF							EB			EB			
33,000 pF	333	F G J K M																			DG						EB			EB			
39,000 pF	393	F G J K M											l								DG						EC			EE			
47,000 pF 56,000 pF	473 563	F G J K M F G J K M											l							DG	DG	υĠ					EC ED		ED	EE	ΕH		
68,000 pF	683	F G J K M																									EF		EF				
82,000 pF	823	F G J K M																											EH				
0.10 µF	104	F G J K M																										EH					
		Rated Voltage (VDC)	10	16	25	10	16	22	20	100	200	250	10	16	22	20	9	200	250	9	16	25	20	5	200	220	5	16	_	20	9	200	250
Сар	Cap Code	Voltage Code	8	4	3	8	4	3	5	1	2	Α	8	4	3	5	1	2	Α	8	4	3	5	1	2	Α	8	4	3	5	1	2	A
		Case Size/Series	C	20	1C			CO	402	2C					C	060	3C					C	080	5C					C1	120	6C		

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91). xx¹ Available only in D, J, K,M tolerance

xx<sup>2</sup> Available only in J, K, M tolerance.

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



# Table 1B – Capacitance Range/Selection Waterfall (1210 – 2225 Case Sizes)

		Case Size/ Series			<b>C</b> 1	210	C			(	C18	08	С		C18	120	,	(	C18	250	C	C	222	0C	C2	222	5C
Capacitance	Capacitance	Voltage Code	8	4	3	5	1	2	Α	5	1	2	Α	5	1	2	Α	5	1	2	Α	5	1	2	5	1	2
	Code	Rated Voltage (VDC)	2	9	25	20	100	200	250	20	9	200	250	20	9	200	250	20	190	200	250	20	9	200	20	9	200
		Capacitance Tolerance							Pro		t A	/ail	abili		nd (	Chip	Th		nes	s C	ode	S	,		<u>I</u>		
1.0 – 9.1 pF*	109 – 919*	BCD	FB	FB	FB	FB	FB	FB				-															
10 – 91 pF* 100 – 300 pF*	100 – 910* 101 – 301*	F G J K M		FB FB	FB FB	FB FB	FB FB	FB FB																			
330 – 430 pF*	331 – 431*	F G J K M		FB	FB	FB	FB	FB		LF	LF	LF															
470 – 910 pF*	471 – 911*	F G J K M		FB	FB	FB	FB	FB		LF	LF	LF		GB	GB	GB											
1,000 pF	102	F G J K M		FB	FB	FB	FB	FB		LF	LF	LF		GB	GB	GB											
1,100 pF 1,200 pF	112 122	F G J K N		FB FB	FB FB	FB FB	FB FB	FB FB		LF LF	LF LF	LF LF		GB GB	GB GB	GB GB											
1,200 pF 1,300 pF	132	FGJKN		FB	FB	FB	FB	FC		LF	LF	LF		GB	GB	GB											
1,500 pF	152	F G J K N		FB	FB	FB	FB	FE		LF	LF	LF		GB	GB	GB									İ		
1,600 pF	162	F G J K M		FB	FB	FB	FB	FE		LF	LF	LF		GB	GB	GB											
1,800 pF	182	FGJKN		FB	FB	FB	FB	FE		LF	LF	LF		GB	GB	GB											
2,000 pF 2,200 pF	202 222	F G J K M		FB FB	FB FB	FB FB	FC FC	FE FG		LF LF	LF LF	LF LF		GB GB	GB	GB GB											
2,400 pF	242	FGJKM		FB	FB	FB	FC	FC		LF	LF	LF		"	OD	OD									i		
2,700 pF	272	F G J K M		FB	FB	FB	FC	FC		LF	LF	LF		GB	GB	GB											
3,000 pF	302	F G J K M		FB	FB	FB	FC	FF		LF	LF				0.0	0.5											
3,300 pF 3,600 pF	332 362	F G J K M		FB FB	FB FB	FB FB	FF FF	FF FF		LF LF	LF LF			GB	GB	GB											
3,900 pF	392	FGJKM		FB	FB	FB	FF	FF		LF	LF			GB	GB	GB		НВ	НВ	НВ							
4,300 pF	432	F G J K N	_	FB	FB	FB	FF	FF		LF	LF																
4,700 pF	472	F G J K M		FF	FF	FF	FG	FG		LF	LF			GB	GB	GD		НВ	НВ	НВ					KE	KE	KE
5,100 pF	512	FGJKN		FB	FB	FB	FG	FG		ŀ					CD	CII		LID	LID	LID					KE	KE	KE
5,600 pF 6,200 pF	562 622	F G J K M		FB FB	FB FB	FB FB	FG FG	FG FB	FB					GB	GB	GH		НВ	НВ	НВ					KE	KE	KE KE
6,800 pF	682	FGJKM		FB	FB	FB	FG	FB	FB					GB	GB	GJ		НВ	НВ	НВ		JE	JE	JB	KE	KE	KE
7,500 pF	752	F G J K M		FC	FC	FC	FC	FB	FB																KE	KE	KE
8,200 pF	822	F G J K M		FC	FC	FC	FC	FB	FB					GB	GH	GB	GB	НВ	НВ	НВ		JE	JE	JB	KE	KE	KE
9,100 pF 10,000 pF	912 103	F G J K M		FE FF	FE FF	FE FF	FE FF	FB FB	FB FB	ł				GB	GH	GB	GB	НВ	НВ	HE		JE	JE	JB	KE KE	KE	KE KE
12,000 pF	123	FGJKM		FG	FG	FG	FB	FB	FB					GB	GG	GB	GB	НВ	HB			JE	JE	JB	KE	KE	KE
15,000 pF	153	F G J K N		FG	FG	FG	FB	FC	FC					GB	GB	GB	GB	НВ	НВ			JE	JE	JB	KE	KE	KE
18,000 pF	183	F G J K M		FB	FB	FB	FB	FC	FC					GB	GB	GB	GB	НВ	HE			JE	JE	JB	KE	KE	
22,000 pF	223	F G J K M		FB FB	FB FB	FB	FB FB	FF FG	FF	ŀ				GB	GB	GB GB	GB GB	HB HB	HE			JE JE	JB JB	JB JB	KE KE	KE	
27,000 pF 33,000 pF	273 333	F G J K M		FB	FB	FB FB	FB	FH	FG FH					GB GB	GB GB	GB	GB	ПВ	по			JB	JB	JB	KE	NE.	
39,000 pF	393	FGJKN		FB	FB	FB	FE	FH	FH					GB	GB	GB	GB					JB	JB	JB	"-		
47,000 pF	473	F G J K M		FB	FB	FB	FE	FJ	FJ					GB	GB	GD	GD					JB	JB	JB			
56,000 pF	563	FGJKN		FB	FB	FB	FF							GB	GB	GD	GD					JB	JB	JB			
68,000 pF 82,000 pF	683 823	F G J K M		FB FC	FB FC	FC FF	FG FH							GB	GB GB	GK GM	GK GM					JB JB	JB JB	JB JB			
0.10 µF	104	F G J K M		FE	FE	FG	FM							GB		GM						JB	JB	JD			
0.12 µF	124	F G J K M	FG	FG	FG	FH									GH							JB	JB	JD			
0.15 µF	154	F G J K M	FH	FH		FM									GN							JB	JB	JG			
0.18 μF 0.22 μF	184 224	F G J K M		FJ	FJ									GH GK								JB JB	JD JD	JG JL			
0.22 μF 0.27 μF	274	F G J K M		I IX	' ' '									l ar								JB	JF	UL			
0.33 µF	334	F G J K N												l								JD	JG		İ		
0.39 μF	394	F G J K M																				JG					
0.47 μF	474	F G J K M	1			_	_	_	_	<u> </u>	-	-	-	<del>  -</del>	-	_	_	F	-	-	-	JG	-	-	<u> </u>	-	_
	Capacitance	Rated Voltage (VDC)	1				·		250	. 50	100		250		+ -	200		. 20				20	÷		. 20	19	200
Capacitance	Code	Voltage Code Case Size/	8	4	3	5	1	2	A	5	1		Α	5	1	2		5	1	2		5	1	2	5	1	2
	Includes E24 dees	Series				210					C18				C18				C18				2220			2225	C

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



**Table 2 – Chip Thickness/Packaging Quantities** 

Thickness	Case	Thickness ±	Paper C	Quantity	Plastic (	Quantity	
Code	Size	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel	
AB	0201	$0.30 \pm 0.03$	15,000	0	0	0	
BB	0402	0.50 ± 0.05	10,000	50,000	0	0	
BD	0402	$0.55 \pm 0.05$	10,000	50,000	0	0	
CF CH	0603 0603	0.80 ± 0.07* 0.85 ± 0.07	4,000 4,000	15,000 10,000	0 0	0 0	
DM	0805	0.65 ± 0.07 0.70 ± 0.20*	4,000	15,000	0	0	
DN	0805	0.78 ± 0.20 0.78 ± 0.10*	4,000	15,000	0	0	
DP	0805	0.90 ± 0.10*	4,000	15,000	ő	0	
DE	0805	1.00 ± 0.10	0	0	2,500	10,000	
DF	0805	1.10 ± 0.10	0	0	2,500	10,000	
DG	0805	1.25 ± 0.15	0	0	2,500	10,000	
EB	1206	0.78 ± 0.10	4,000	10,000	4,000	10,000	
EC	1206	0.90 ± 0.10	0	0	4,000	10,000	
ED	1206	1.00 ± 0.10	0	0	2,500	10,000	
EE	1206	1.10 ± 0.10	0	0	2,500	10,000	
EF	1206	1.20 ± 0.15	0	0	2,500	10,000	
EH	1206	1.60 ± 0.20	0	0	2,000	8,000	
FB	1210	0.78 ± 0.10	0	0	4,000	10,000	
FC FE	1210	0.90 ± 0.10	0	0	4,000	10,000	
FF	1210 1210	1.00 ± 0.10 1.10 ± 0.10	0	0	2,500 2,500	10,000 10,000	
FG	1210	1.10 ± 0.10 1.25 ± 0.15	0	0	2,500	10,000	
FH	1210	1.55 ± 0.15	0	0	2,000	8,000	
FM	1210	1.70 ± 0.20	Ő	Ő	2,000	8,000	
FJ	1210	1.85 ± 0.20	Ö	Ő	2,000	8,000	
FK	1210	2.10 ± 0.20	0	0	2,000	8,000	
NC	1706	1.00 ± 0.15	0	0	4,000	10,000	
LF	1808	1.00 ± 0.15	0	0	2,500	10,000	
GB	1812	1.00 ± 0.10	0	0	1,000	4,000	
GD	1812	1.25 ± 0.15	0	0	1,000	4,000	
GH	1812	1.40 ± 0.15	0	0	1,000	4,000	
GG	1812	1.55 ± 0.10	0	0	1,000	4,000	
GK	1812	1.60 ± 0.20	0	0	1,000	4,000	
GJ GN	1812 1812	1.70 ± 0.15 1.70 ± 0.20	0 0	0 0	1,000 1,000	4,000 4,000	
GM	1812	2.00 ± 0.20	0	0	500	2,000	
HB	1825	2.00 ± 0.20 1.10 ± 0.15	0	0	1,000	4,000	
HE	1825	1.40 ± 0.15	0	0	1,000	4,000	
HG	1825	1.60 ± 0.10	0	0	1,000	4,000	
JB	2220	1.00 ± 0.20	Ö	Ö	1,000	4,000	
JD	2220	1.30 ± 0.15	0	0	1,000	4,000	
JE	2220	1.40 ± 0.15	0	0	1,000	4,000	
JF	2220	1.50 ± 0.15	0	0	1,000	4,000	
JG	2220	1.70 ± 0.15	0	0	1,000	4,000	
JL	2220	2.00 ± 0.20	0	0	500 2,0		
KE	2225	1.40 ± 0.15	0	0	1,000 4,00		
Thickness	Case	Thickness ±	7" Reel	13" Reel	3" Reel 7" Reel 13" R		
Code	Size	Range (mm)	Paper C	Quantity	Plastic Quantity		

Package quantity based on finished chip thickness specifications.



Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC-7351

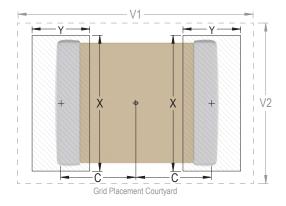
EIA Size Code	Metric Size Code	ı		sity Lev mum (M rotrusio	lost)	)		Medi	sity Lev an (Nor rotrusio		)	Density Level C: Minimum (Least) Land Protrusion (mm)							
Oouc	Oouc	С	Y	Х	V1	V2	С	Y	Х	V1	V2	С	Υ	Х	V1	V2			
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60			
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80			
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20			
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70			
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00			
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90			
1210¹	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00			
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40			
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70			
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00			
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60			
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00			

<sup>&</sup>lt;sup>1</sup> Only for capacitance values ≥ 22 μF

**Density Level A:** For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

**Density Level B:** For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC–7351).

Image below based on Density Level B for an EIA 1210 case size.





## **Soldering Process**

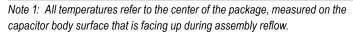
#### **Recommended Soldering Technique:**

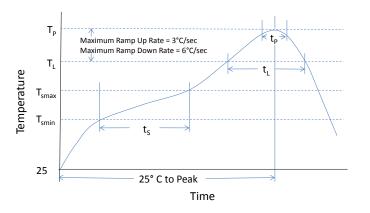
- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

#### **Recommended Reflow Soldering Profile:**

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Terminati	on Finish
Frome reature	SnPb	100% Matte Sn
Preheat/Soak		
Temperature Minimum (T <sub>Smin</sub> )	100°C	150°C
Temperature Maximum (T <sub>Smax</sub> )	150°C	200°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 – 120 seconds	60 – 120 seconds
Ramp-Up Rate (T <sub>L</sub> to T <sub>P</sub> )	3°C/second maximum	3°C/second maximum
Liquidous Temperature (T <sub>L</sub> )	183°C	217°C
Time Above Liquidous (t <sub>L</sub> )	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T <sub>P</sub> )	235°C	260°C
Time Within 5°C of Maximum Peak Temperature (t <sub>P</sub> )	20 seconds maximum	30 seconds maximum
Ramp-Down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second maximum	6°C/second maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum







## Table 4 – Performance & Reliability: Test Methods and Conditions

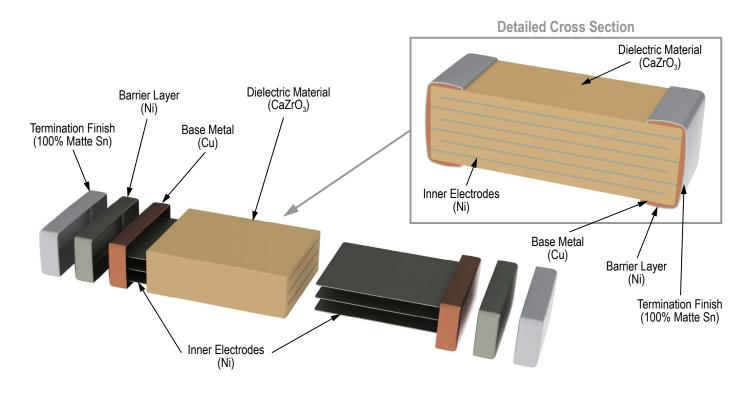
Stress	Reference	Test or Inspection Method
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for C0G. Flexible termination system – 3.0 mm (minimum).
		Magnification 50 X. Conditions:
Solderability	J-STD-002	a) Method B, 4 hours @ 155°C, dry heat @ 235°C
Solderability	J-31D-002	b) Method B @ 215°C category 3
		c) Method D, category 3 @ 260°C
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 2 hours after test conclusion.
Diagonal II. and Alfred	MII. OTD 000 Mathard 400	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.
Biased Humidity	MIL-STD-202 Method 103	Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor.  Measurement at 24 hours +/- 2 hours after test conclusion.
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Unpowered. Measurement at 24 hours +/- 2 hours after test conclusion.
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.
High Temperature Life	MIL-STD-202 Method 108 /EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.
Vibration	MIL-STD-202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.

# **Storage and Handling**

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature- reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



#### Construction



# **Capacitor Marking (Optional):**

Laser marking option is not available on:

- C0G, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- · KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



# **Tape & Reel Packaging Information**

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

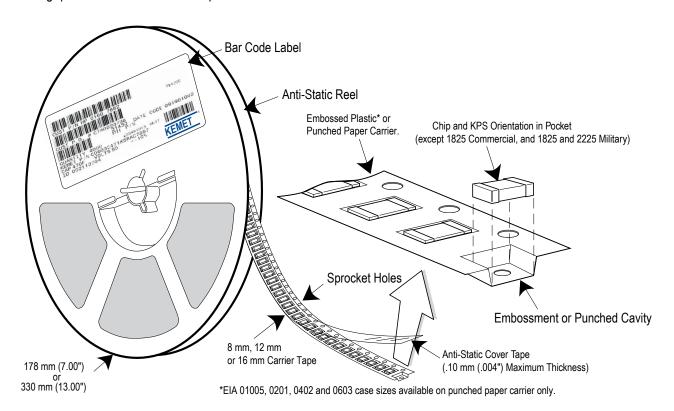


Table 5 – Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

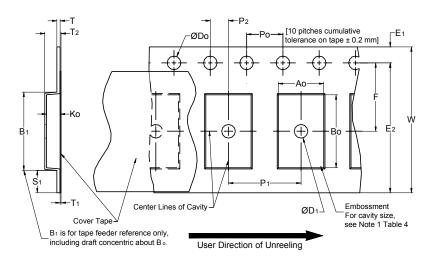
		Embosse	ed Plastic	Punche	d Paper
EIA Case Size	Tape size (W)*	7" Reel	13" Reel	7" Reel	13" Reel
		Pitch	(P <sub>1</sub> )*	Pitch	(P <sub>1</sub> )*
01005 – 0402	8			2	2
0603	8			4	4
0805	8	4	4	4	4
1206 – 1210	8	4	4	4	4
1805 – 1808	12	4	4		
≥ 1812	12	8	8		
KPS 1210	12	8	8		
KPS 1812 & 2220	16	12	12		
Array 0508 & 0612	8	4	4		

<sup>\*</sup>Refer to Figures 1 & 2 for W and P, carrier tape reference locations.

<sup>\*</sup>Refer to Tables 6 & 7 for tolerance specifications.



## Figure 1 – Embossed (Plastic) Carrier Tape Dimensions



## **Table 6 – Embossed (Plastic) Carrier Tape Dimensions**

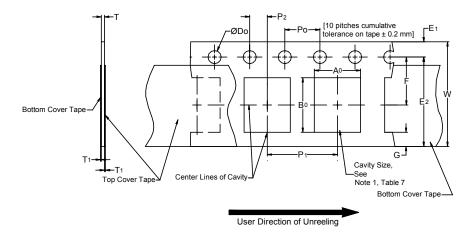
Metric will govern

Constant Dimensions — Millimeters (Inches)										
Tape Size	D <sub>0</sub>	D <sub>1</sub> Minimum Note 1	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	R Reference Note 2	S <sub>1</sub> Minimum Note 3	T Maximum	T <sub>1</sub> Maximum	
8 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)				25.0 (0.984)				
12 mm			4.0 ±0.10 2.0 ±0.05 (0.157 ±0.004) (0.079 ±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)			
16 mm						(1.181)				
	Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B <sub>1</sub> Maximum Note 4	E <sub>2</sub> Minimum	F	P <sub>1</sub>	T <sub>2</sub> Maximum	W Maximum	A <sub>0</sub> ,B <sub>0</sub> & K <sub>0</sub>		
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)			
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Note 5		
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)			

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 6).
- 3. If S<sub>4</sub> < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).
- 4. B, dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by A<sub>n</sub>, B<sub>n</sub> and K<sub>n</sub> shall surround the component with sufficient clearance that:
  - (a) the component does not protrude above the top surface of the carrier tape.
  - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3).
  - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4).
  - (e) for KPS Series product, A<sub>0</sub> and B<sub>0</sub> are measured on a plane 0.3 mm above the bottom of the pocket.
  - (f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.



## Figure 2 – Punched (Paper) Carrier Tape Dimensions



## **Table 7 – Punched (Paper) Carrier Tape Dimensions**

Metric will govern

Constant Dimensions — Millimeters (Inches)								
Tape Size	D <sub>0</sub>	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	T <sub>1</sub> Maximum	G Minimum	R Reference Note 2	
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) Maximum	0.75 (0.030)	25 (0.984)	
Variable Dimensions — Millimeters (Inches)								
Tape Size	Pitch	E2 Minimum	F	P <sub>1</sub>	T Maximum	W Maximum	$A_0B_0$	
8 mm	Half (2 mm)	6.25	3.5 ±0.05 (0.138 ±0.002)	2.0 ±0.05 (0.079 ±0.002)	1.1 (0.098)	8.3 (0.327)	Note 1	
8 mm	Single (4 mm)	(0.246)		4.0 ±0.10 (0.157 ±0.004)		8.3 (0.327)		

- 1. The cavity defined by  $A_{\alpha}$ ,  $B_{\alpha}$  and T shall surround the component with sufficient clearance that:
  - a) the component does not protrude beyond either surface of the carrier tape.
  - b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - c) rotation of the component is limited to 20° maximum (see Figure 3).
  - d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).
  - e) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- 2. The tape with or without components shall pass around R without damage (see Figure 6).



## **Packaging Information Performance Notes**

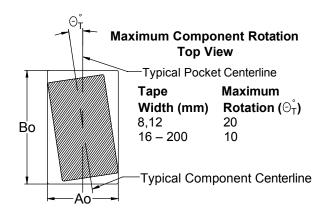
- 1. Cover Tape Break Force: 1.0 Kg minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength				
8 mm	0.1 to 1.0 Newton (10 to 100 gf)				
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)				

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165 $^{\circ}$  to 180 $^{\circ}$  from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300  $\pm$ 10 mm/minute.

**3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624.* 

## Figure 3 – Maximum Component Rotation



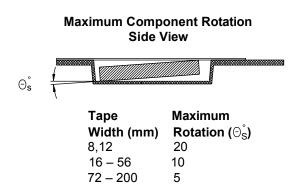


Figure 4 – Maximum Lateral Movement

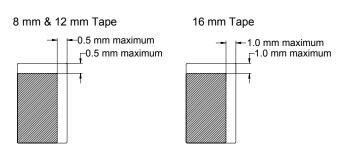


Figure 5 - Bending Radius

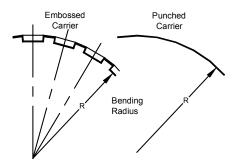
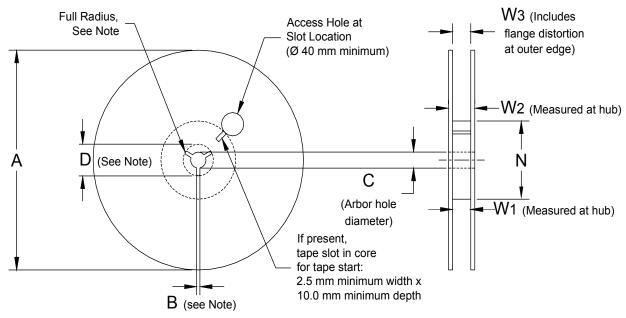




Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 - Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)								
Tape Size	A	B Minimum	B Minimum C					
8 mm	178 ±0.20	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)				
12 mm	(7.008 ±0.008) or							
16 mm	330 ±0.20 (13.000 ±0.008)	,	,					
	Variable Dimensions — Millimeters (Inches)							
Tape Size	N Minimum	W <sub>1</sub>	W <sub>2</sub> Maximum	$W_3$				
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)					
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference				
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)					



## Figure 7 - Tape Leader & Trailer Dimensions

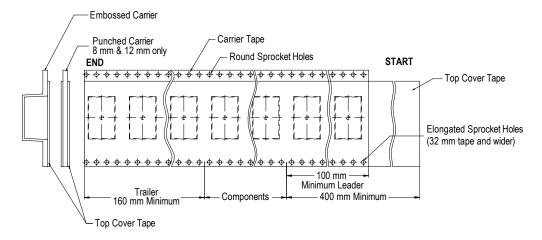
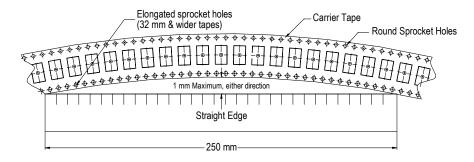
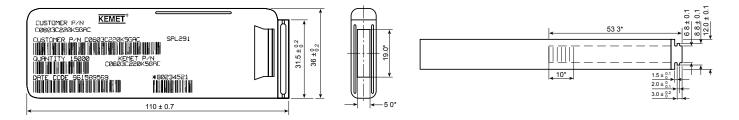


Figure 8 – Maximum Camber



# **Bulk Cassette Packaging (Ceramic Chips Only)**

Meets Dimensional Requirements IEC–286 and EIAJ 7201 *Unit mm \*Reference* 



# **Capacitor Dimensions for Bulk Cassette**

Cassette Packaging - Millimeters

EIA Size Code	Metric Size Code	L Length	W Width	B Bandwidth	S Separation Minimum	T Thickness	Number of Pieces/Cassette
0402	1005	1.0 ±0.05	0.5 ±0.05	0.2 to 0.4	0.3	0.5 ±0.05	50,000
0603	1608	1.6 ±0.07	0.8 ±0.07	0.2 to 0.5	0.7	0.8 ±0.07	15,000



# **KEMET Corporation World Headquarters**

2835 KEMET Way Simpsonville, SC 29681

Mailing Address: P.O. Box 5928 Greenville, SC 29606

www.kemet.com Tel: 864-963-6300 Fax: 864-963-6521

Corporate Offices Fort Lauderdale, FL Tel: 954-766-2800

#### **North America**

## Southeast

Lake Mary, FL Tel: 407-855-8886

#### Northeast

Wilmington, MA Tel: 978-658-1663

## Central

Novi, MI

Tel: 248-306-9353

#### West

Milpitas, CA Tel: 408-433-9950

#### Mexico

Guadalajara, Jalisco Tel: 52-33-3123-2141

#### **Europe**

Southern Europe Sasso Marconi, Italy Tel: 39-051-939111

Skopje, Macedonia Tel: 389-2-55-14-623

### **Central Europe** Landsberg, Germany Tel: 49-8191-3350800

Kamen, Germany Tel: 49-2307-438110

#### Northern Europe Harlow, United Kingdom Tel: 44-1279-460122

Espoo, Finland Tel: 358-9-5406-5000

#### **Asia**

Northeast Asia Hong Kong Tel: 852-2305-1168

Shenzhen, China Tel: 86-755-2518-1306

Beijing, China Tel: 86-10-5877-1075

Shanghai, China Tel: 86-21-6447-0707

Seoul, South Korea Tel: 82-2-6294-0550

Taipei, Taiwan Tel: 886-2-27528585

## Southeast Asia

Singapore Tel: 65-6701-8033

Penang, Malaysia Tel: 60-4-6430200

Bangalore, India Tel: 91-806-53-76817

Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.



#### **Disclaimer**

All product specifications, statements, information and data (collectively, the "Information") in this datasheet are subject to change. The customer is responsible for checking and verifying the extent to which the Information contained in this publication is applicable to an order at the time the order is placed.

All Information given herein is believed to be accurate and reliable, but it is presented without guarantee, warranty, or responsibility of any kind, expressed or implied.

Statements of suitability for certain applications are based on KEMET Electronics Corporation's ("KEMET") knowledge of typical operating conditions for such applications, but are not intended to constitute – and KEMET specifically disclaims – any warranty concerning suitability for a specific customer application or use. The Information is intended for use only by customers who have the requisite experience and capability to determine the correct products for their application. Any technical advice inferred from this Information or otherwise provided by KEMET with reference to the use of KEMET's products is given gratis, and KEMET assumes no obligation or liability for the advice given or results obtained.

Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.