

## 6.1 × 3.7mm Compact High-speed Mounting (Surface Mount Type)





Compact switch with contact sealing structure, also available with ground terminal.



#### Typical Specifications

Typical Opecinications				
Items	Specifications			
Rating (max.)	50mA 12V DC			
Rating (min.)	10 <i>μ</i> Α 1V DC			
Initial contact resistance	500mΩ max.			
Travel (mm)	0.25			

Detector

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch™

## Product Line

#### **Toppush Type**

Product No.	Operating force	Operating direction	Operating life	Minimum order unit (pcs.)		
Froduct No.	Operating force	Operating direction	(5mA 5V DC)	Japan	Export	
SKQYACE010	0.98N					
SKQYAAE010	1.57N	T	F0.000l	2.000	2.000	
SKQYABE010	2.55N	Toppush	50,000cycles	3,000	3,000	
SKQYAFE010	3.14N					

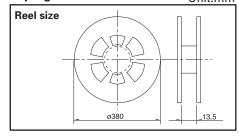
#### With Ground Terminal Type

	Dua duat Na	On anoting force	On a vating divastian	Operating life	Minimum order unit (pcs.)		
ı	Product No.	Operating force	Operating direction	(5mA 5V DC)	Japan	Export	
ſ	SKQYPCE010	0.98N					
ſ	SKQYPAE010	1.57N	Tannuah	E0 000 oveles	2 000	2 000	
ſ	SKQYPBE010	2.55N	Toppush	50,000cycles	3,000	3,000	
Ī	SKQYPDE010	3.14N	1				

## Packing Specifications

_					
	a	n	ı	n	a

## Unit:mm



Numbe	er of packages		Export package	
1 reel	1 case / Japan	Lane Width   -		measurements (mm)
3,000	30,000	30,000	12	401 × 401 × 214

## Soft **Feeling** Snap-in Type

Sharp

Feeling

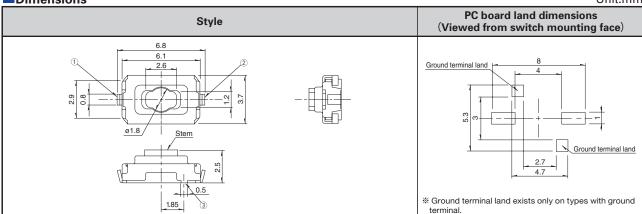
Surface **Mount Type** 

Radial Type

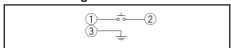
## Note

For reels of 330mm diameter, please inquire.

Dimensions Unit:mm



## Circuit Diagram



# **TACT Switch™**

## ■ List of Varieties

**Detector** Push Slide **Rotary Encoders** Power

Dual-in-line Package Type TACT Switch™

**Sharp** Feeling Soft **Feeling** 

Snap-in Type

Surface Mount Type

Radial Type

	Туре		Sharp Feeling Type										
	Series	SKRN	SKSE	SKSV	SKSW	SKSF	Surface	Mount	SKRK	SKRP	SKQM	SKQY	SKSU
	Photo	SKAN -	SKSE	NEW	NEW .	SNOF	NEW	SKSG	SKAK	SKAP	SKQW	SKQT	NEW
	Features	Double	action	-	Compa Low-	act size orofile		Compa Low-p	act size orofile	High operation force Compact size	Compa	act size	Middle travel
,	Water-proof	_	_	•	•	_	•	_	_	_	_	_	•
	Dust-proof		_	•	•	0	•	_	_	_	_	0	•
Operat		•	_	•	•	•	•	•	•	•	•	•	•
directi	Sidepush	_	•	_	_	_	_	_	_	_	_	_	_
Dimensi (mm)		□ 6	5.9 2.87	2.8 1.9	3.0	2.8	3.4 2.9	2.7	3.9 2.9	3.2	6 3.5	6.1 3.7	5.3 5.4
(11111)	Н	0.9	3	0.5	0.58	0.65	0.7	1.4	1.5	2.5	4.3	2.5	3.85
Operati force covera	9 2N∼3N	*	*	1	<b>‡</b>	<b></b>	<b>\$</b>	1	1	<b>1</b>			<b>‡</b>
	Travel (mm)	*	<b>*</b>	0.12	0.13	0	.1	0.12	0.13	0.2	0.:	25	0.7
Gr	ound terminal	•	•	_	_	_	_	•	_	_	_	•	_
Opera	iting temperature range						- 30°C to	) + 85°C					
Au	tomotive use	_	_	_	_	_	_	0	_	•	•	•	•
	Life Cycle	<b>1</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2	*3	<b>*</b> 2	*3	<b>*</b> 2	<b>*</b> 2	<b>*</b> 3
	lating (max.) esistive load)				50mA 1	2V DC				50mA 16V DC	50mA 1	2V DC	50mA 16V DC
	Rating (min.) esistive load)						10 μ A	1V DC					
Electrical	Insulation resistance		100M $\Omega$ min. 100V DC for 1min.										
performance	Voltage proof	250V AC for 1min. 250V AC for 1min. 250V AC for 1min.											
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
Durability	Lifetime	Shall be in accordance with individual specifications.											
	Cold	- 30±2℃ for 96h											
Environmental performance	Dry heat	80±2℃ for 96h											
	Damp heat					60±2	℃ , 90 to	95%RH f	or 96h				
	Page	255	256	257	258	259	260	261	262	263	264	265	266

W: Width. The most outer dimension excluding terminal portion.

D: Depth. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

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## Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. indicates applicability to all products in the series, while \( \) indicates applicability to some products in the series.
- 3. \* See the relevant pages for respective product descriptions

## TACT Switch™ Soldering Conditions

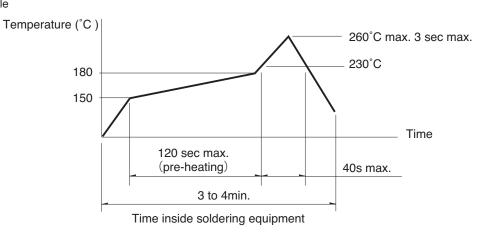
## Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at solder joints (copper foil surface) .

A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



Detector

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Rotary

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**Power** 

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TACT Switch™

Sharp Feeling Soft

**Feeling** Snap-in Type Surface Mount Type

Radial Type

**Notes** 

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Conditions for Auto-dip Available for Snap-in Type and Radial Type

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### SKHH、SKPD Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### SKOJ. SKOK. SKEG Series

SNQJ, SNQN, SNEG Series					
Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.				
Preheating time	45s max.				
Soldering temperature	255℃ max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

## Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### SKHH、SKHW、SKRG、SKPD Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### SKQJ、SKQK、SKEG Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

## **Notes**

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch  $^{\text{TM}}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)